NEMESIS 6100

Rockwell Hardness Tester

FULLY AUTOMATIC





NEMESIS 6100

Rockwell testing as the highest standard...

NEMESIS 6100 represents the latest top development of high speed production Rockwell hardness testing, standing for modern design, latest technology, multi-purpose hardness testing and precision mechatronic components. The rigid linear force actuator moves the test head in the required position, providing hardness testing results at the highest standard. Aircraft engine parts, automobile parts, production lines, general quality assurance and laboratory use are all covered by the NEMESIS 6100.





ROCKWELL & BRINELL FORCE RANGE:

NEMESIS 6100RS 3kqf

HIGHLIGHTS

Load cell, closed loop, linear force actuator 1 Fixed workpiece position 2 Descending test head 3 4 5 Embedded high quality electronic system with 6,5" color display Menu structured operating i-Touch software 6 Brinell scales (optional) 7 Large test piece accommodation : 345mm (H) x 220mm (D) 8 9 Top-class replaceable body parts, shock proof ABS covers

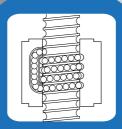
150kgf

250kgf



Extended indenter base with high force clamping attachment and indenter protection

CREATIVE INNOVATION



Z-AXIS BALL SCREW Precision movement

> **STANDARD** Force adjustable workpiece clamp

Stage and anvil docking station



Observe, Think, Try, Change...

Unparalleled in this class of Rockwell hardness testing machines is the electronic Load cell, force feedback, closed loop system, fully automatic, servo motor driven. Absolute maintenance free, automatic setting of test forces. Error free operation, due to an automatic test cycle, applying the main load and correct pre-set dwell time

-

Vertical force actuator with position reading system





"Reliability is the pre-condition for trust..."

The I-Touch[™] software provides clever multi-function keys for testing, set-up, storing and uploading of test programs, statistic control and more, making tester operation as easy as it can be. Data export, single or batch readings, with a single press on a button, or just fully automatic after measurement can be stored on a USB stick or transfer by cable to a PC to be imported or evaluated in EXCEL.

Further advanced features include extended statistics, shape correction for convex, concave or ball shaped specimens, hardness conversion to Rockwell, Brinell or Tensile strength according to ASTM E140 and ISO 18625 with different material tables.

There is a table top panel with an adjustable viewing angle or an integrated version that is imbedded in the testers frame. In all cases the panel is mounted in a solid robust aluminum frame.

STARTING WITH I-TOUCH

INNOVATIVE SOFTWARE FUNCTIONS

1 OUT OF SET LIMITS



2 DWELL TIME SETTINGS





Depth:

68.00

65.70 HRC

10 12/31

68.60 LIM

 \bigcirc



MEASUREMENT OVERVIEW

3





EXPORT FUNCTIONS





The NEMESIS 6100 is a rock-solid Rockwell standardizing hardness tester. With a throat depth of 220 mm and a maximum working height of 345 mm, it provides a wide workspace for every type of user. Its solid body work can withstand the hardest environments. In short: NEMESIS 6100 is suitable for every industry.









Ne







SUPPORT YOUR **BEST TESTING RESULTS**

With our rigid designed Bench stands

- Rock solid bench stands
- 100% retractable drawer, bearing guidance,
- max 100kg load. Rubber anti slip bottom
- Lockable cabinet, 300mm high
- Adjustable feet, (+/- 50mm height adjustable to reach ergonomic working position)
- Made of corrosion resistant zinc plated steel with RAL powder coating
- Carrying capacity of 400kg Top surface made of 50mm Plywood with 1.5mm chemical resistant plastic plating, edges made of shock resistant 3mm ABS side liner Industrial quality, for workshop or laboratory

Designed for hardness testing instruments, painted in INNOVATEST® RAL colors matching our testers.



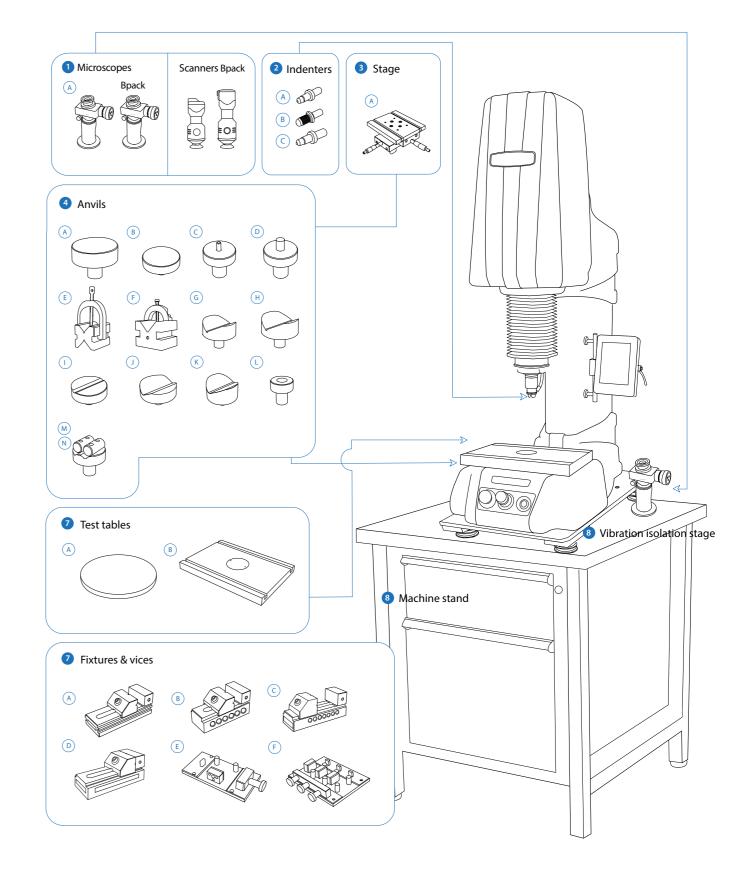
UN-STAND/960 71 x 75 x 80 cm



UN-STAND/965 150 x 75 x 80 cm

ACCESSOIRIES NEMESIS 6100

Schematic overview of the configuration options, standard and optional accessories



ORDER DETAILS

NEMESIS 6100



Digital, Twin Scale Load Cell Closed Loop, Rockwell hardness tester 3kgf - 150kgf, i-Touch system	NEMESI
Plug & Play prepaired, calibration, sea & airworthy packing in "non coniferous wood" material	P&PSEA

EMESIS 6100RS &PSEAPACK80

UN-TESTTABLE/040

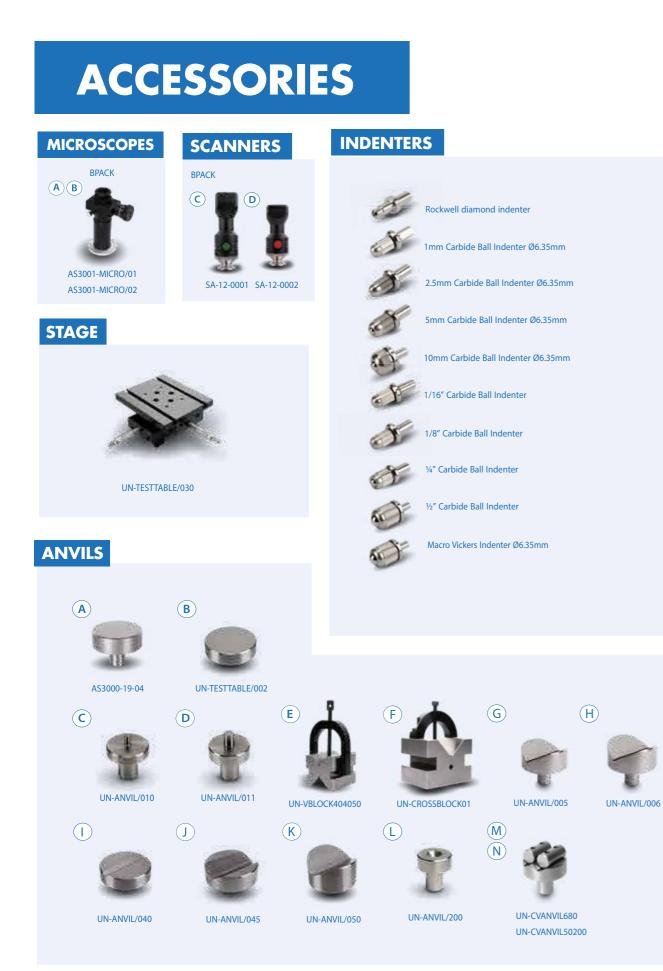
ACCESSORIES (\mathbf{A}) ASS3001-MICRO/01 1 Microscope Analogue Brinell indent measuring microscope 20x Only in combination with UN-BPACK01 2 Indenters (A) Rockwell C Diamond Indenter, ISO & ASTM certified IN/6005 B Indenter 1mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified IN/7000 Brinell Indenter 2.5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified IN/7005 Brinell Indenter 5mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified IN/7010 Brinell Indenter 10mm. Includes 1 carbide ball. Ø6.35mm. ISO & ASTM certified IN/7015 Rockwell Ball Indenter 1/16". Includes 1 carbide ball, ISO & ASTM certified IN/7506 Rockwell Ball Indenter 1/8". Includes 1 carbide ball, ISO & ASTM certified IN/7606 Rockwell Ball Indenter 1/4". Includes 1 carbide ball, ISO & ASTM certified IN/7706 Rockwell Ball Indenter 1/2". Includes 1 carbide ball, ISO & ASTM certified IN/7806 C Macro Vickers Indenter Ø6.35mm, ASTM/ISO certified IN/8010 X-Y Manual Manual X-Y stage with analogue metric micrometers, 180x160mm UN-TESTTABLE/030 3 A Displacement: 25x25mm, scale 0.01mm, max load 300kg Stage Lock flange **UN-XYZ BUSH50** Mounting plate for lock flange UN-XYZ30FP50-55 Quick change anvil base (required for mounting testing tables, anvils) AS5000-450 4 Anvils (A) Flat anvil 60mm AS3000-19-04 B Flat anvil 80mm UN-TESTTABLE/002 \mathbf{C} Spot anvil 5mm UN-ANVIL/010 (D) Spot anvil 10mm UN-ANVIL/011 V block with bracket 40x40x50mm (LxBxH) (E) UN-VBLOCK404050 (\mathbf{F}) Steel, cross type, (X) V-block 60x120x100mm 8-90mm pair UN-CROSSBLOCK01 (G) V-anvil ø40mm 6-60mm UN-ANVIL/005 (\mathbf{H}) V-anvil ø63mm 10-100mm UN-ANVIL/006 (\mathbf{I}) V-Anvil ø80mm 3.3-20mm UN-ANVIL/040 J V-Anvil ø80mm 12-80mm UN-ANVIL/045 (K) V-Anvil ø80mm 20-140mm UN-ANVIL/050 (L)Anvil for round specimen dia. 6-25,4mm UN-ANVIL/200 M Cylindrical V anvil 6-80mm UN-CVANVIL680 N Cylindrical V anvil 50-200mm UN-CVANVIL50200

Test table 100x100mm, V grove 20mm wide, 10mm deep

	Clamping, locking & fixing adapters	Quick change anvil base (required for mounting testing tables, anvils)	AS5000-450
6	Test tables (A)	Testing table flat ø200mm, screwfix	UN-TESTTABLE/010
		Testing tabe flat ø235mm, screwfix	UN-TESTTABLE/012
		Quick change anvil base (required for mounting testing tables, anvils)	AS5000-450
	В	Large flat surface testing table 350x250mm, thickness 30mm with 2 T-slots, for large components	UN-TESTTABLE/015
		Large flat surface testing table 450x350mm, thickness 35mm with 2 T-slots, for large components	UN-TESTTABLE/016
6	Fixtures & vices A	Polished precision vice with lock down system, jaw width 25mm, opens 20mm	UN-VICE/210
	B	Polished precision vice with lock down system, jaw width 36mm, opens 42mm	UN-VICE/215
	C	Polished precision vice with lock down system, jaw width 48mm, opens 75mm	UN-VICE/220
	D	Polished precision vice with lock down system, jaw width 75mm, opens 100mm	UN-VICE/230
	E	JOMINY Fixture, for 1 quench end test sample, quick release function	UN-JOMFIX1
	F	JOMINY Fixture, for 3 quench end test sample, quick release function	UN-JOMFIX3
7	Machine stand	Cabinet test table with drawer for hardness testers 71x75x80cm	UN-STAND/960
		Seaworthy packing box for 950/960	PACK/100
8	Vibration isolation stage	Passive vibration isolation stage, broad spectrum	UN-AVS-300
	ISO / ASTM Verification	BRINELL direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1B
		ROCKWELL direct and indirect verification/calibration & certification in compliance with ISO & ASTM, NADCAP. Includes direct force and indirect verification report (block readings), GR & R report, flat fee for selected common scales, per scale.	CALCEFRDW/1R
	Cover	Machine cover 800x800x1450mm	UN-COVER7

SOFTWARE

Connectivity Plus	Interface cable for PC	UN-CABLE/910
	Utility software; Import test results in MS applications like Excel	UN-SW/905
Upgrades	Upgrade Rockwell tester RS to RSB, Brinell scales, analogue microscope 40x	UN-BPACK01
	Upgrade Rockwell tester RS to RSB, Brinell scales, BIOS 1 system, IMPRESSIONS [™] Lite	UN-BPACK02
	Upgrade Rockwell tester RS to RSB, Brinell scales, BIOS 2 system, IMPRESSIONS [™] Lite	UN-BPACK03





SPECIFICATIONS

HARDNESS SCALES

ROCKWELL EN-ISO 6508, ASTM E18 JIS Z 2245	All Rockwell & Superficial Rockwell scales Pre Load 3kgf & 10kgf Main Load 15kgf, 30kgf, 45kgf, 60kgf, 100kgf & 150kgf
BRINELL EN-ISO 6506, ASTM E10 JIS Z 2243	HBW1/1 HBW1/1.25 HBW1/2.5 HBW1/5 HBW1/10 HBW1/30 HBW2.5/6.25 HBW2.5/15.625 HBW2.5/31.25 HBW2.5/62.5 HBW2.5/7.8125 HBW5/25 HBW5/62.5 HBW5/125 HBW5/250 HBW10/100 HBW10/250
HVD (HVT)	HV5 HV10 HV20 HV25 HV30 HV40 HV50 HV60 HV100 HV120 HV125 HV150
HBD (HBT)	HB1/5 HB1/10 HB1/30 HB2.5/6.25 HB2.5/15.625 HB2.5/31.25 HB2.5/62.5 HB5/25 HB5/62.5 HB5/125 HB5/250 HB10/100 HB10/250
CARBON	HR 2,5/7 HR 5/7 HR 5/15 HR 5/20 HR 5/40 HR 5/60 HR 5/100 HR 5/150 HR 10/20 HR 10/40 HR 10/60 HR 10/100 HR 10/150
CONVERSIONS	Conversion to other hardness scales according to ASTM E140, ISO 18265, GB/T 1172

TEST FORCE

	Force application	Load cell, force feedback, closed loop system, fully automatic
	Test forces	Pre Load : 3kgf & 10kgf. Main Load : 15kgf, 30kgf, 45kgf, 60kgf, 100kgf & 150kgf
	Force range per model	6100RS 3kgf – 150kgf 6100RSB 1kgf – 250kgf
	Test force tolerance	<0.5%

SYSTEM

>	Electronic system	Embedded high quality elec
	Screen(s)	6,5" full color display
	Display resolution	Selectable 0.1 or 0.01HR,
	Statistics	Total test, max, min, avera
	Hardness conversion	Rockwell, Rockwell Super
	Software	I-Touch
	Connectivity	2 x USB

GENERAL

	Machine dimension	1300 mm x 448 mm x 738 i
	Machine weight	150kg
	Power supply	100VAC to 240VAC, 50/60H
	Operating temperature	10°C to 35°C, non-condens
	Power consumption	100W
	Humidity	10% to 90%, non-condensi

ectronic system with 6,5" full color display, menu structured operating system

R, 0.5HB, others 0.1

erage, range, standard deviation, All in real time after each test perficial, Vickers, Brinell, Knoop, Leeb & Tensile

38 mm

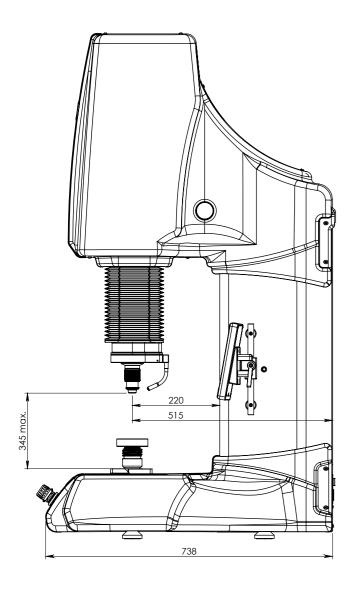
50Hz, single phase ensing

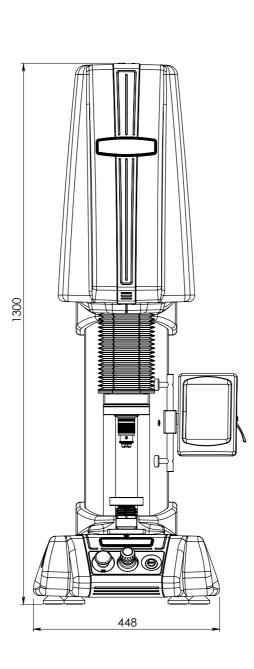
ensing

TECHNICAL DRAWINGS

All dimensions in these drawings are in mm, approximate. Working heights and or workpiece accommodation varies depending on the stages and stage accessories used.

Please contact our sales department for more details.





OTHER MODELS IN THE **ROCKWELL RANGE**



FENIX 200

Load Cell, closed loop, force feedback, test force application system Rockwell / Brinell hardness tester. See brochure B18F200/XX

VERZUS 720

Load Cell, closed loop

Rockwell/Super Rockwell/

Brinell hardness tester, with

direct depth measuring

system, integrated PC,

touch screen.

Windows 10, wifi, full color

See brochure B18V710/XX

NEXUS 605

Load Cell, closed loop Rockwell/Super Rockwell/ Brinell hardness tester, with full color touch screen. See brochure B18N605/XX

NEMESIS 6200

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Load Cell, Closed loop Fully automatic Rockwell/ Super Rockwell (Brinell) hardness tester with descending test head & fixed workpiece position, integrated PC, Windows 10, Wifi, full color 15 " industrial capacitive touch screen.

www.innovatest-europe.com



NEXUS 610

Load Cell, closed loop Rockwell/Super Rockwell/ Brinell hardness tester, with integrated PC, Windows 10, wifi etc. full color touch screen. See brochure B18N610/XX

> Optional : CNC motorized X-Y stage, overview camera and advanced software (IMPRESSIONS) for automatic pattern testing and fixture recognition. See brochure B18N6200/XX

Changes in products and/ or product specifications can emerge due to new technologies and continuous development.

We reserve the right to change or modify specifications of the products without prior notice. We recommend you to contact our sales office for up-to-date information.

Brochure B18N6100/06/EN

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